



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5034-2

Job Sheet 178410



Part No: D5034-2

Job Qty: 1 ea

Part Name: Bubble Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/1/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV A IPP Rev. A New Issue 14/03/18 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs		6/1/18	0.00	0.00	Purchasing		At 18/06/18
140	Packaging	1 pcs		6/1/18	0.00	0.00	Packaging2		At 18/06/18
150	QC	1 pcs		6/1/18	0.00	0.00	QC6		At 18/06/18
170	Packaging	1 pcs		6/1/18	0.00	0.00	Packaging3-2		At 18/06/18
180	QC21-SA	1 Ea		6/1/18	0.00	0.00	QC21		At 18/06/18

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

PO039642 x1 31 Mar 2018

JUN 04 2018

Fg.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5034-2P	Bubble Window	1 pcs (1 ea)	110-Purchasing	5077233
MACRLICS.236	Plexiglass G 0.236"	13.3400 sf (13.34 ea)	110-Purchasing	5077234

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D5034-2P	1	0	0
	MACRLICS.236	13	557	0

Part Specifications

Specifications could not be found.

Plex 5/31/18 11:27 AM dart.Lussier.Patrick



Container No: S077235



Part: D5034-2

Job No: 178410

Serial No/Batch: S077235

Revision:

Inspector:

Exp Date: 06/01/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/01/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039642**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO039642
PO Date: 4/19/18
Due Date: 5/10/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D5034-2P			Bubble Window receive pcs wo 176157	Received	5/10/18	3 Ea	3 Ea	0 Ea	\$500.00/Ea	\$0.00
2	D5034-2P			Bubble Window receive pcs	Firmed	5/10/18	1 Ea	18 0 Ea	1 Ea	\$0.01/Ea	\$0.01

Line Item Note No Charge , to remplace failed unit received on line 1
W/O 178410

Grand Total: \$0.01

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 39642 SO # 023779
(M0000180)

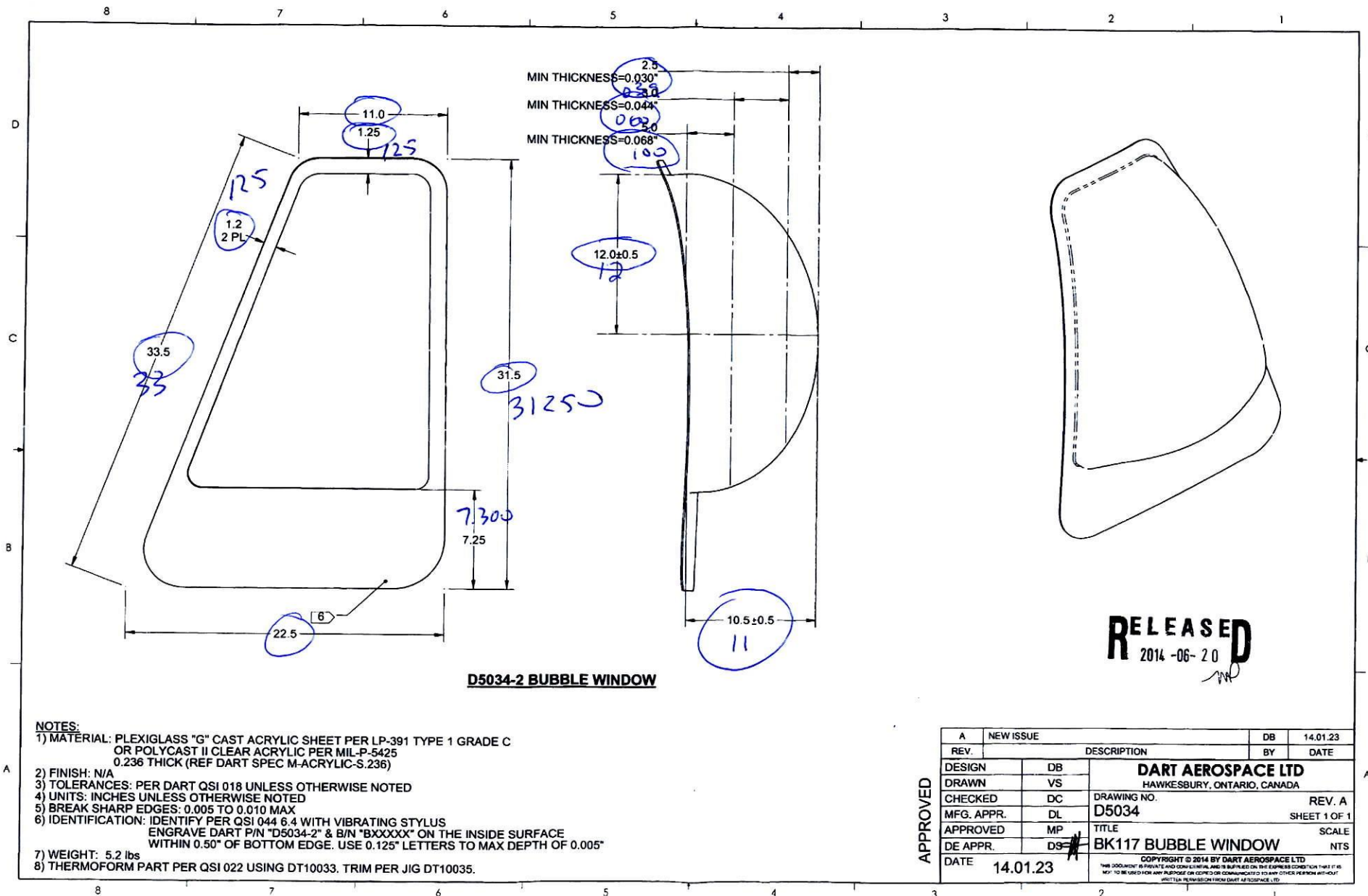
Part #	<u>D5034-2</u>	Qty.	<u>1</u>	Batch #	<u>-001</u>
Description	<u>BUBBLE WINDOW (BK117)</u>	Material usage	<u>2 SHEETS</u>	Lot#	<u>11634</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: [Signature]
(Approved QA Signatory)

Date: MAY 31, 2018 C OF C # 071

Page: 1 of 1



A		NEW ISSUE		DESCRIPTION		DB	14.01.23
REV.						BY	DATE
DESIGN		DB					
DRAWN		VS					
CHECKED		DC					
MFG. APPR.		DL					
APPROVED		MP					
DE APPR.		DS					
DATE	14.01.23						

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D5034** REV. A
SHEET 1 OF 1
TITLE **BK117 BUBBLE WINDOW** SCALE NTS

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DART AEROSPACE LTD		Work Order: 113410
Description: Bubble Window (BK117)		Part Number: D5034-2
Inspection Dwg: D5034	Rev: A	Page 1 of 1

INSPECTION SHEET THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Bubble Depth within tolerance	✓		tape	
Shape Definition	✓			
Material imperfections such as bumps, cracks, voids, scratching	✓			

Measured by: PD

Date: 15.06.04

TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.5	+/-0.5	11.00"	✓		tape	
12.0	+/-0.5	12.00"	✓			
0.068	Min	.100"	✓			
0.044	Min	.060"	✓			
0.030	Min	.039"	✓			
1.25	0.100	1.250"	✓			
1.2	0.100	1.250"	✓			
11.0	0.100	11.00"	✓			
33.5	0.100	33.00"	✓			
31.5	0.100	31.250"	✓			
22.5	0.100	22.50"	✓			

Measured by: P.D.

Date: 15.06.04

Audited by: 38

Date: 15.06.04

Preliminary Approval:

Date:

Rev	Date	Change	Revised by	Approved
A	15.04.27	New Issue	KJ	